



## Geon™ Vinyl Flexible B70CA

### Flexible Polyvinyl Chloride

#### Key Characteristics

Product Description			
Improved adhesion.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Gloss		
Uses	• Seals	• Weatherstripping	
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

#### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.22	1.22	ASTM D792
Molding Shrinkage - Flow	0.015 to 0.019 in/in	1.5 to 1.9 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (100% Strain)	530 psi	3.65 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	1700 psi	11.7 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	450 %	450 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Compression Set (73°F (23°C), 22 hr)	18 %	18 %	ASTM D395
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	70	70	
Shore A, 15 sec	62	62	

#### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	370 to 400 °F	188 to 204 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	355 to 360 °F	179 to 182 °C

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> 20 in/min (510 mm/min)

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**CONTACT INFORMATION****Americas**

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

**Asia**

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

**Europe**

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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[www.polyone.com](http://www.polyone.com)

**PolyOne Americas**

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

**PolyOne Asia**

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

**PolyOne Europe**

6 Giällewee  
+352 269 050 35

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